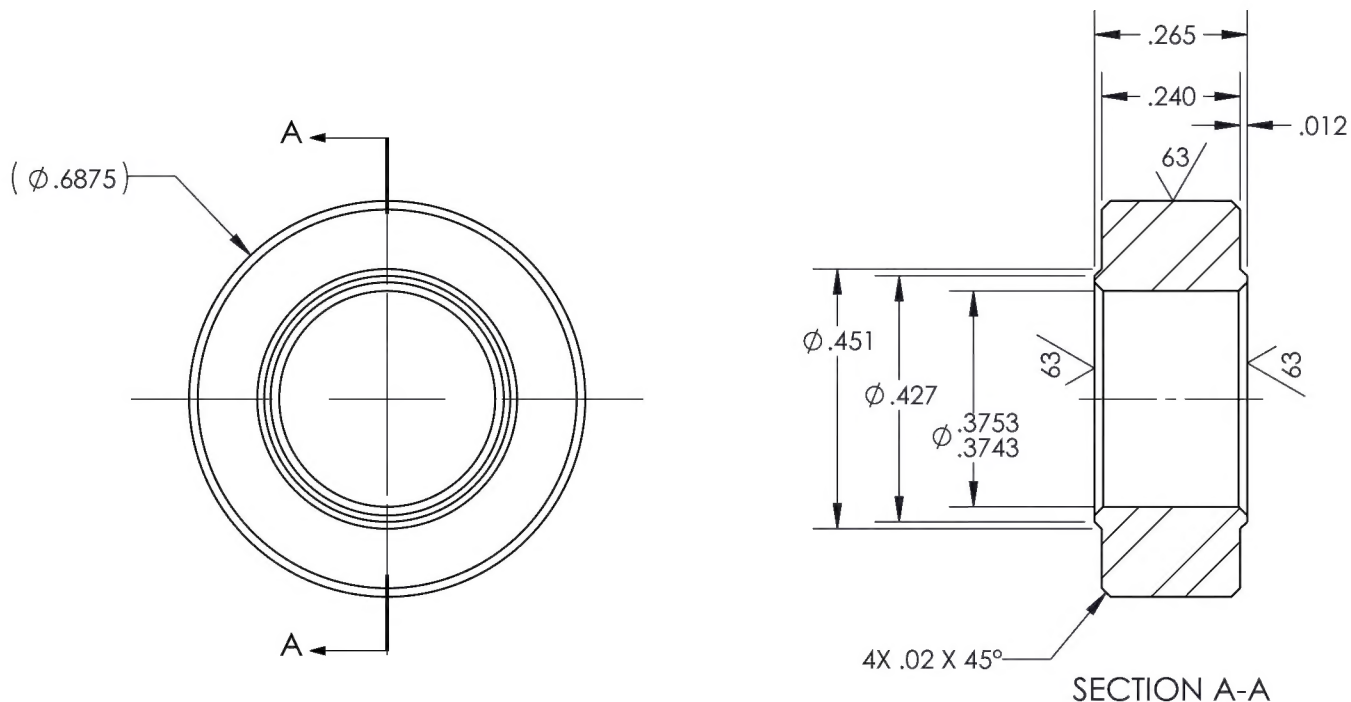


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	8/7/2012		
3		UPDATED BORE TOLERANCE FOR P.F. OF BEARING.	8/17/2012	RJC	SE
4		CH'D DIAMETER FROM Ø.457 TO Ø.451 TO ACHIEVE THE .012 DEPTH NEEDED.	10/25/2012	RJC	GE
4A	14-0105	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 1. DELETED DUPLICATE DIMENSION 2X .015 X 45°, CH'D DIMENSION WAS 2X.015 X 45° IS 4X .02 X 45°. ADDED, NOTE 2 BAKE AFTER PLATING.	8/6/2014	DPD	RW



NOTE:

1. BAG & LABEL WITH BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006 THICK, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE LATCH ROLLER	
DWG NO. C2-3-3	REV 4A
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i>	
HEAT TREAT HRC 53-56	
FINISH SEE NOTE 2	
SPEC	
USED ON MODEL	
SCALE 3:1	DATE 11/7/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-3-3	1	LATCH ROLLER	4140	Ø11/16 X 3/8	